Sodium, potassium, lithium	silica	A1 Flux, viscosity agent, glass-former
boron	Calcium, strontium, barium, magnesium	Lead, zinc
lithium	Potassium and sodium	Sodium and potassium
lithium	Alkaline fluxes	KNaO
cobalt	manganese	copper
iron	lead	Chartreuse
manganese	orange	Copper

Glaze fault where the body shrinks more than the glaze, causing the glaze to buckle and pop off. One cause of this is an excess of lowexpansion glaze flux.

Flux that is a active mid-high temperatures, promotes crystals, in high amounts opacifies and matts. Excess can cause crawling. Good for making blue colors. Volatilized at cone 10.

Flux active at high temperatures, forms eutectics (often in small amts.), makes a hard glaze, good for celadon greens in reduction, not good for copper reds. Excess will matt.

Flux not very active, works at high temperatures, toxic raw, may leach from glaze in high amounts, matts (but will not matt w/boron), hardens glaze Colorant that makes robin's-egg blue matt glazes in oxidation or reduction with barium

Flux that is active at high temperatures, makes buttery matts, pastels colorants, hardens glaze.

Colorant that makes matt purple with magnesium

Flux active at high temperatures, used as a non-toxic replacement for barium

Classified as a flux AND a viscosity agent, make high-gloss glaze, active low-high temperatures, boils at high temperatures, may cause crawling in excess, may leach slip color, inhibits crystal growth, may make opalescence in high amounts.

Man- made flux that uses soluble and/or toxic materials melted into a glass, then powdered.

Colorant that is the source of color in red clays

4 Colorants that begin to flux at low temperatures

Name 3 refractory colorants

Colorant that makes reds in reduction (a.k.a. oxblood, peach bloom, and flambé glazes)



Colorant that in small amounts in reduction firing makes celadon



Colorant that makes "tomato" reds in oxidation or reduction



Colorant that makes tan, rust, brown, and black in oxidation

Colorant that produces transparent blue-greens in oxidation, melts at low temperature, produces robin's-egg blues with barium and strontium, overload makes metallic pewter surfaces.

Colorant that usually makes transparent blue colors, melts at low temperatures



Colorant that makes green, crystalline surface with titanium or rutile



Common color of manganese with many fluxes

Calcium	Zinc	A2 shivering
magnesium	copper	barium
boron	strontium	cobalt
Cobalt, iron, copper, or manganese	iron	frit
iron	copper	rutile, chrome, nickel
Copper	iron	iron
brown	cobalt	Cobalt
]

Refractory colorant that usually gives opaque dense green, may fume



Color of chrome + zinc

Color of chrome + lead

Color of small amounts of chrome, or chrome fuming, in glazes with > 5% tin oxide

2 colorants used to make opaque teal colors in slips or glazes

Refractory colorant that gives broken or mottled color and/or crystalline surfaces, may produce blues and pink-purple pearly colors in reduction. As a wash w/flux = golden crystalline surfaces or rusty orange. Green w/cobalt.

2 colorants used in granular form to create specking in clay bodies or glazes

Refractory colorant that is often grey, but gives varied colors under very specific conditions: yellow, blue, purple, brown, green Colorant used to make warm yellow commercial stains. Seldom used in its oxide form. Works at all temperatures, but will be faded or grayed in reduction.

Toxic colorant that is unstable above low temperatures unless encapsulated. Makes bright reds, orange, and yellow colors. Now offered in "inclusion" stains.



Colorant that produces transparent light pink (8-10% in glazes). Lavender in

glazes). Lavender in the presence of iron traces in reduction.

Weak colorant used mostly to make a pale yellow stain (color toward yellow-green). Stable to cone 10, but better on oxidation than reduction.
Unaffected by glaze composition.

Colorant that makes lowtemperature reds, oranges, and yellows. Largely unavailable for casual use. Oxidation only. Responsible for "radioactive orange" Fiesta ware.

Colorant seldom used except with lead to make Naples yellow, or with rutile and titanium for a body stain. Used in the brick industry to bleach clay surface to buff color. Opacifier that is strong, may make pink w/small amounts of chrome and when used >5%, makes buttery gloss surfaces, may cause crawling in high amounts. Traditional majolica opacifier.



Opacifier that makes semi-opaque white, hard glaze, somewhat shinier surface than other opacifiers.
Requires 1.5% the amount of the stronger opacifier.

Trade names for commercial zirconium opacifiers

Opacifier that produces ivory-white mottled, broken color and/or crystalline surfaces. Refractory. Makes copper reds go toward purple.

Temperature where cristobalite inversion occurs - and too much stress at this point in cooling may cause dunting – cracks through the body and glaze

Temperature where quartz inversion occurs and silica changes in size 2%. Uneven heating or cooling at this point may cause dunting - cracks through the body and glaze.

If you dip your hand into a glaze for dipping application, and it runs off your hand to show skin, in spite of being an adequate thickness, what can you do to correct this?



Red, orange	Brown	chrome
Rutile	Cobalt + chrome	pink
Vanadium	Nickel	Ilmenite, rutile
praeseodymium	Erbium Cup by David Pier. See http://davidpier.com/ for article on rare earth oxides.	cadmium
tin	antimony	Uranium
Titanium	Zircopax, Superpax, Opax, Ultrox	zirconium
Flocculate with a saturated solution of Epsom Salts.	1000 degrees F – red heat	451 degrees F (actually 439, but 451 is where paper burns, and a good indicator).